

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 : C07D 333/38, A61K 31/38		A1	(11) International Publication Number: WO 92/19612
		(43) International Publication Date:	12 November 1992 (12.11.92)
(21) International Application Number: PCT/EP92/00713 (22) International Filing Date: 31 March 1992 (31.03.92) (30) Priority data: MI91A001146 24 April 1991 (24.04.91) IT (71) Applicant (for all designated States except US): MEDEA RESEARCH S.R.L. (IT/IT); Via Cappuccini, 20, I-20122 Milano (IT). (72) Inventor; and (75) Inventor/Applicant (for US only): QUADRO, Giuseppe (IT/IT); Via Pisacane, 34/A, I-20129 Milano (IT). (74) Agent: BIANCHETTI, Giuseppe; Studio Consulenza Brevettuale, Via Rossini, 8, I-20122 Milano (IT).		(81) Designated States: AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH (European patent), CI (OAPI patent), CM (OAPI patent), CS, DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GA (OAPI patent), GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC (European patent), MG, ML (OAPI patent), MN, MR (OAPI patent), MW, NL (European patent), NO, PL, RO, RU, SD, SE (European patent), SN (OAPI patent), TD (OAPI patent), TG (OAPI patent), US. Published With international search report.	
(54) Title: ANTIARTERIOSCLEROTIC AGENT, A PROCESS FOR THE PREPARATION THEREOF AND THE USE THEREOF			
(57) Abstract 3-Acetoxythiophene-2-carboxylic acid, a process for the preparation thereof and the use thereof in human therapy.			

BEST AVAILABLE COPY

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5 : C07D 333/38, A61K 31/38		A1	(11) International Publication Number: WO 92/19612
		(43) International Publication Date:	12 November 1992 (12.11.92)
(21) International Application Number: PCT/EP92/00713		(81) Designated States: AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH (European patent), CI (OAPI patent), CM (OAPI patent), CS, DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GA (OAPI patent), GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC (European patent), MG, ML (OAPI patent), MN, MR (OAPI patent), MW, NL (European patent), NO, PL, RO, RU, SD, SE (European patent), SN (OAPI patent), TD (OAPI patent), TG (OAPI patent), US. Published With international search report.	
(22) International Filing Date: 31 March 1992 (31.03.92)			
(30) Priority data: MI91A001146 24 April 1991 (24.04.91) IT			
(71) Applicant (for all designated States except US): MEDEA RESEARCH S.R.L. (IT/IT); Via Caspuccini, 20, I-20122 Milano (IT).			
(72) Inventor; and (75) Inventor/Applicant (for US only): QUADRO, Giuseppe (IT/IT); Via Pisacane, 34/A, I-20129 Milano (IT).			
(74) Agent: BIANCHETTI, Giuseppe; Studio Consulenza Brevettuale, Via Rossini, 8, I-20122 Milano (IT).			
(54) Title: ANTIARTERIOSCLEROTIC AGENT, A PROCESS FOR THE PREPARATION THEREOF AND THE USE THEREOF			
(57) Abstract 3-Acetoxythiophene-2-carboxylic acid, a process for the preparation thereof and the use thereof in human therapy.			

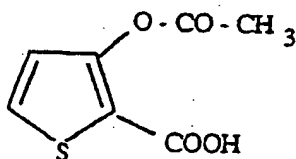
FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FI	Finland	MI	Mali
AU	Australia	FR	France	MN	Mongolia
BB	Barbados	GA	Gabon	MR	Mauritania
BE	Belgium	GB	United Kingdom	MW	Malawi
BF	Burkina Faso	GN	Guinea	NL	Netherlands
BG	Bulgaria	GR	Greece	NO	Norway
BJ	Benin	HU	Hungary	PL	Poland
BR	Brazil	IE	Ireland	RO	Romania
CA	Canada	IT	Italy	RU	Russian Federation
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark				
ES	Spain				

ANTIARTERIOSCLEROTIC AGENT, A PROCESS FOR THE
PREPARATION THEREOF AND THE USE THEREOF

The present invention relates to 3-acetoxythiophene-2-carboxylic acid, which will hereinafter be named MR-2058, of formula



(I)

10 and to the pharmaceutically acceptable salts thereof. The invention also relates to a process for the preparation of compound MR-2058, to pharmaceutical compositions containing them and to the use thereof in the preparation of medicaments useful in the treatment of arteriosclerosis.

15 The compound of the invention is characterized by the presence of a carboxy group; therefore the present invention also relates to all the possible salts of the acid with non toxic, pharmaceutically acceptable organic and inorganic bases. Examples of said salts are
20 the sodium, potassium, calcium, iron, zinc salts; as well as those with diethylethanolamine, morpholine, piperidine, triethylamine.

25 The migration and proliferation of the smooth muscle cells (SMC) of the arterial wall are the basic events in pathogenesis of the main cardiovascular diseases, such as hypertension, atherosclerosis and those accelerated atherosclerosis syndromes often occurring after coronary by-pass and angioplasty.

Therefore, substances which can interfere in said processes are highly requested.

Now, it has been found that MR-2058 has a surprising activity inhibiting proliferation of SMC of the arterial wall, and it also has other interesting physiological properties.

Antiartherosclerotic effects

MR-2058 proved to have a marked ability to inhibit the proliferation of SMC from rat aorta, in the test carried out according to the procedure described by Bernini et al. (Pharm. Res. 1, 27-35, 1990).

Anti-platelet aggregation activity

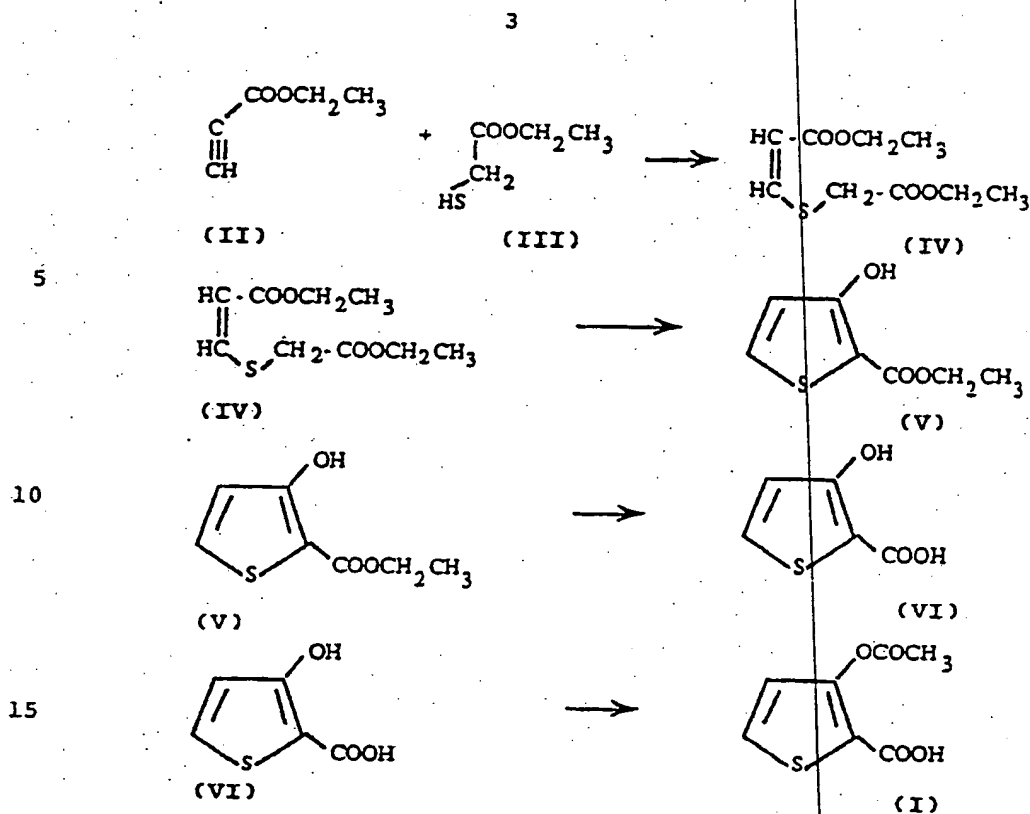
In the tests according to Garbin et al. (Pharmacol. Res. Comm. Vol. 15, No. 1, 1983), MR-2058 was found to have an anti-platelet aggregation activity comparable to that of acetylsalicylic acid.

Antithrombotic activity

The experimental model described by Kohler and coll. (Tromb. Res. 9, 67-80; 1976) was used, consisting in evaluating the percent protection against death induced by arachidonic acid in the rat.

In the group of animals treated with MR-2058, a high percentage of thrombosis inhibition was evidenced, which percentage being greatly significant compared to the controls, and higher than that of the control drugs.

The process for the preparation of MR-2058, according to the invention, is shown in the scheme below.



Ethyl propiolate (II) is condensed with ethyl thioglycolate (III) in an equimolar ratio. The resulting compound (IV) is cyclized to ethyl 3-hydroxythiophene-2-carboxylate (V); the subsequent hydrolysis of the ester and the acetylation of the hydroxy group at the 3-position give MR-2058 (I).

The reaction of (II) and (III) is carried out in a medium consisting of an aqueous-organic homogeneous phase, comprising an organic solvent mixed with water in various ratios; solvents such as methanol, ethanol, acetone, dioxane can be used, a 1/1 (v/v) ethanol-water mixture being preferred. This reaction is promoted by the presence of an acid-binding agent, such as

trimethylamine, triethylamine, pyridine. Compound (III) is present in the two isomeric cis-trans forms; however the isomeric mixture is directly used in the subsequent step.

5 Cyclization of (IV) occurs via the carbanion, and it is carried out with conventional methods in which such an intermediate is formed, i.e. in the presence of a strong base, such as an alkali alkoxide, for example sodium methoxide, in anhydrous solvents, such as
10 benzene, toluene, xylene.

The preparation of (V) is an alternative method to the one described in literature (Berichte 87, 841; 1954), which consists in preparing (V) directly from ethyl propiolate and thioglycolate in benzene, with
15 sodium ethoxide, with a 30% yield. On the contrary, the isolation of (IV) and its subsequent cyclization gave (V) in a 67% total yield.

Hydrolysis of (V) to (VI) is carried out at a temperature from 50 to 60°C; a higher temperature
20 causes pitch to form, whereas at lower temperatures the reaction does not proceed. In literature (Berichte 87, 841; 1954) the hydrolysis carried out at 100°C gives (VI) in a 35% yield. Product (VI) is unstable and it undergoes darkening and decomposition with time, even
25 if it is shielded from air and light. Therefore, it must be reacted as soon as prepared.

The following example further illustrates the invention.

Example

30

3-Acetoxythiophene-2-carboxylic acid

1) Ethyl 3-(2-ethoxycarbonylethyl)thio-2-propenoate

To a mixture of 11.2 ml (0.1 mole) of ethyl thioglycolate, 100 ml of EtOH/H₂O (1/1 - v/v) and 5 drops of triethylamine, 10.4 ml (0.1 mole) of ethyl propiolate are added dropwise. The mixture is left under stirring at room temperature for 3 hours. Solvent is evaporated off, stripping water, if any, with toluene. (IV) Is obtained as a slightly yellow liquid.

NMR analysis evidences the presence of the two cis/trans isomers in a 77/23 ratio. The product is directly used for the subsequent step.

Yield: 22 g (quantitative)

NMR (CDCl₃): in agreement

TLC (Ph CH₃/AcOEt = 9/1): unitary Rf = 0.3

2) Ethyl 3-hydroxythiophene-2-carboxylate

7 g (0.13 mole) of sodium methoxide are suspended in 80 ml of anhydrous toluene. 22 g (0.1 mole) of (IV) dissolved in 10 ml of anhydrous toluene are dropped therein, under strong stirring.

The reaction mixture is left to react for 1 hour, after which a red solution is obtained, which is ice-cooled and adjusted to pH 2 with conc. hydrochloric acid. The mixture is stirred for 10 min., then the two phases are separated. The aqueous phase is washed with 20 ml of toluene. Solvent is evaporated off the organic phase, to yield 21.3 g of a dark orange liquid which is distilled under reduced pressure, recovering the fraction boiling at a temperature of 115-120°C (p = 20 mm Hg). (VI) Is obtained in the form of a light yellow liquid.

Yield: 11.54 g (67%) (Lit. bp = 109°C/16 mm Hg)

NMR (CDCl₃): in agreement

TLC (AcOEt - 9/1): unitary Rf - 0.6

3) 3-Hydroxythiophene-2-carboxylic acid

11.54 g (0.0671 mole) of (V) are dropped into 85 ml of 4N aqueous NaOH. When the addition is over, the reaction mixture is heated on bath at 60°C for 7 hours (brown solution). The mixture is ice-cooled and acidified to pH 2 with conc. HCl: a solid precipitates which is filtered and dried in the air, to obtain (VI) as a light pink solid.

Yield: 5 g (52%)

M.p.: 112-114°C dec. (lit. 108°C)

TLC (toluene/dioxane/AcOH - 45/10/2): unitary
Rf - 0.25

NMR (CDCl₃ + DMSO) and I.R. (nujol): in agreement

4) 3-Acetoxythiophene-2-carboxylic acid

A mixture of 4.62 g (0.0321 mole) of (VI) and 7 ml of acetic anhydride is kept under stirring at room temperature for 6 hours. The resulting brown solution is washed with water and extracted with ethyl ether. The organic phase is dried and evaporated. The resulting residue is chromatographed on 150 g of silica gel using n-hexane/ethyl ether - 1/1 as eluent. The obtained pink solid is crystallized from diisopropyl ether. (I) is obtained as a nearly colorless solid.

Yield: 3.3 g (55%;

TLC (n-hexane/ethyl ether - 1/1): Rf - 0.1 unitary
(toluene/dioxane/AcOH - 45/10/2): Rf - 0.3, slight
impurity at a higher Rf

I.R. (nujol): 1650 cm⁻¹ (ν C = O -COOH) 1760 cm⁻¹
(ν C = O -O-CO-CH₃)

Elementary analysis for C₇H₆O₄S

% calc. C 45.16 H 3.23

% found C 45.23 H 3.28

NMR (CDCl_3) 2.3 δ s 3H ($-\text{OCOCH}_3$), 6.9 δ d 1H ($\text{CH}=\text{CH}-\text{S}$), 7.6 δ d 1H ($\text{CH}-\text{CH}=\text{S}$), 7.7 δ broad sign. 1H ($-\text{COOH}$).

Note

Product (4) and its precursor (3) have substantially the same R_f with many eluents. They differ in the iodine adsorption ((3) adsorption being higher). Therefore, in order to follow the reaction progress (step 4) by TLC, even though the products do adsorb UV light, it is necessary to use iodine as the developer after the plate has been eluted twice in n-hexane-ethyl ether - 1/1.

Salification of the carboxy group of (I) can be carried out with conventional techniques. The corresponding sodium, potassium, ethanolamine salts were prepared.

The present invention also relates to pharmaceutical compositions containing compound MR-2058 as the active ingredient, alone or in admixture with conventional carriers and excipients, according to the techniques described, for example, in "Remington's Pharmaceutical Sciences Handbook" Mack. Pub. Co., N.Y. U.S.A.

Examples of pharmaceutical compositions are soft and hard gelatin capsules, tablets, optionally in gastro-resistant or slow-release forms, powders, solutions and suspensions for the oral and parenteral administrations, suppositories, sustained-release forms.

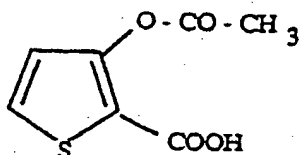
The pharmaceutical carriers can be excipients for solid forms, such as lactose, talc, PVP; granulating agents, such as magnesium stearate; suspending agents, such as methyl cellulose; and/or surfactants, such as
5 polyoxyethylene stearate; preservatives, such as hydroxybenzoates; flavoring and sweetening agents.

The compositions of the invention are formulated preferably in unitary dosage forms, containing a therapeutically effective amount of MR-2058.

10 The daily dosage will depend on the severity of the disease to treat, as well as on the patient's conditions.

CLAIMS

1. 3-Acetoxythiophene-2-carboxylic acid of formula

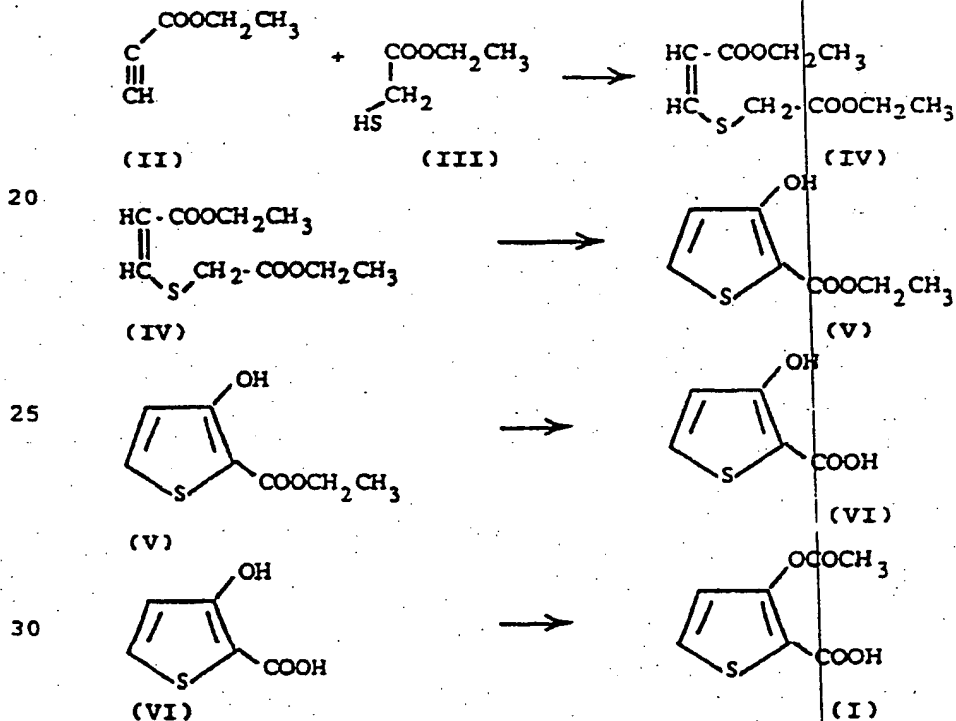


(I)

and the pharmaceutically acceptable salts thereof.

2. A process for the preparation of the compound of claim 1 characterized in that:

- a) ethyl propiolate (II) is condensed with ethyl thioglycolate (III);
- b) the resulting intermediate (IV) is cyclized to ethyl 3-hydroxythiophene-2-carboxylate (V);
- c) (V) is subsequently hydrolyzed and acetylated at the 3-hydroxy group, according to the following scheme:




3. A process according to claim 2 characterized in that ethyl propiolate and ethyl thioglycolate are reacted in a 1/1 (v/v) ethanol-water mixture in the presence of triethylamine and the obtained compound is recovered from the reaction mixture, then it is cyclized to ethyl 3-hydroxythiophene-2-carboxylate via carbanion using sodium methoxide in anhydrous toluene.
4. Pharmaceutical compositions containing the compounds of claim 1 as the active ingredient, optionally in admixture with pharmaceutically acceptable carriers and excipients.
5. The use of the compounds of claim 1 as therapeutical agents.
6. The use of the compounds of claim 1 for the preparation of a medicament for the treatment of arteriosclerosis.

INTERNATIONAL SEARCH REPORT

PCT/EP 92/00713

International Application No.

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) ⁴ According to International Patent Classification (IPC) or to both National Classification and IPC Int.C1. 5 C07D333/38; A61K31/38		
II. FIELDS SEARCHED Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.C1. 5	C07D	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ⁹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	DE,B,1 020 641 (BASF AKTIENGESELLSCHAFT) 12 December 1957 see the whole document	2
A	CHEMISCHE BERICHTE. vol. 87, 1954, WEINHEIM DE pages 841 - 848; H. FIESSELMANN ET AL.: 'Über Oxythiophen-carbonsäureester, II. Mitteil.: Synthese und Reaktionen von 3-Oxy-thiophen-carbonsäure-2-estern' cited in the application see the whole document --- -/-	1-3
⁹ Special categories of cited documents: ¹³ ^A document defining the general state of the art which is not considered to be of particular relevance ^E earlier document but published on or after the international filing date ^L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) ^O document referring to an oral disclosure, use, exhibition or other means ^P document published prior to the international filing date but later than the priority date claimed ^T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention ^X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step ^Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art ^A document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
25 MAY 1992	04. 06. 92	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	PAISDOR B. 	

International Application No

PCT/EP 92/00713

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	J. MARCH 'Advanced Organic Chemistry, 3rd Edition' 1985, JOHN WILEY & SONS, INC., NEW YORK, US see chapter 10, pages 255 - 446; pages 347 - 348, paragraph 0-23 ---	1,2

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO. EP**

**9200713
57897**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for those particulars which are merely given for the purpose of information. 25/05/92

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE-B-1020641		None	

EPO FORM P007

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☒ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER: _____**

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.